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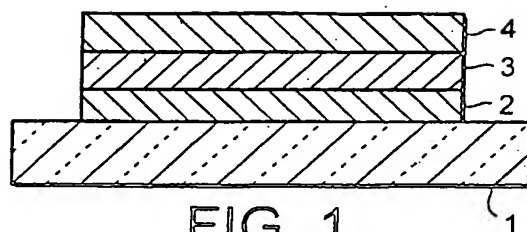


FIG. 1

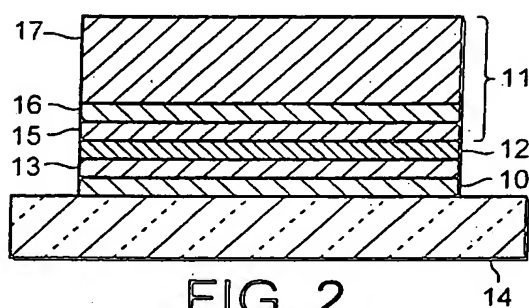


FIG. 2

DIFFERENT CATHODE LAYER STRUCTURE WITH Li/Ca/Al
 PEDOT=Ba/PEDT/6:Sp/PSS/1 (1:5.5 PEDT:PSS) 500Å
 EMITTER=R/5BTF8/1:R/TFB/1 (4:1) 750Å

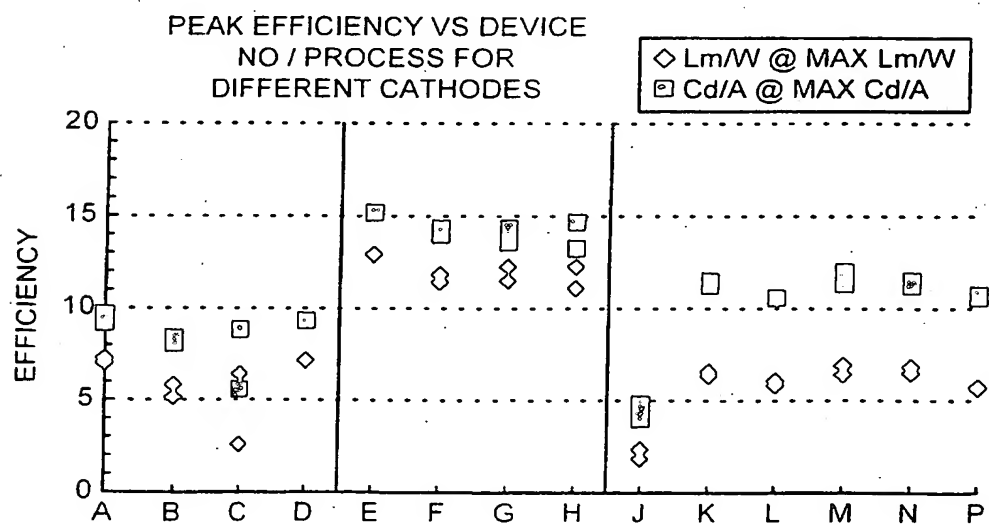


FIG. 3

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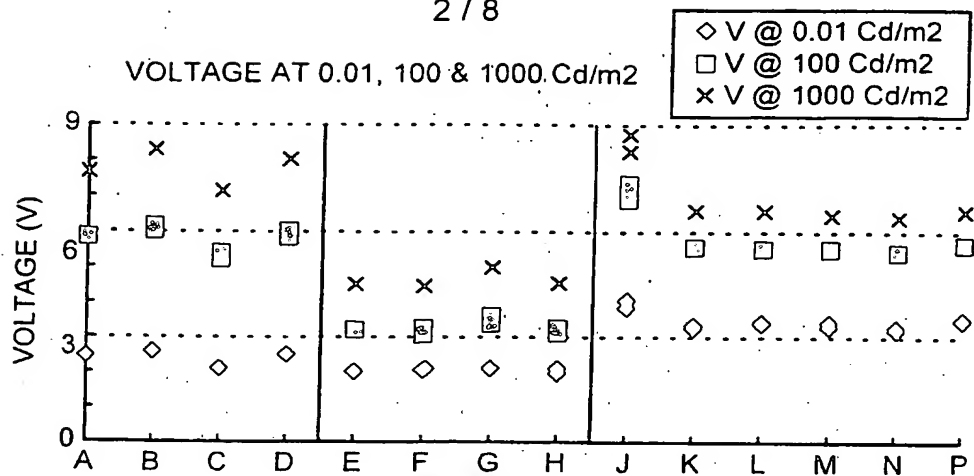
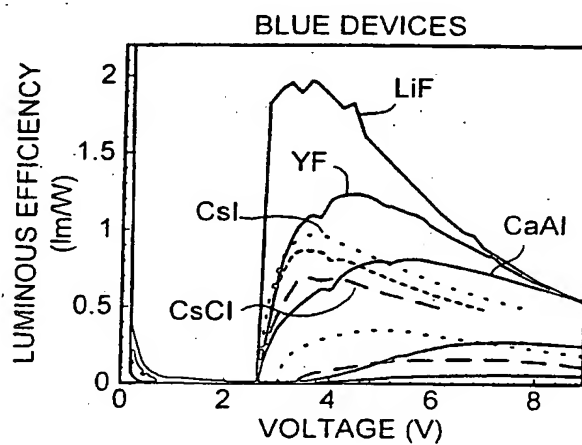


FIG. 4



23691-23719: EL SPECTRA
- xx/Ca/Al CATHODES

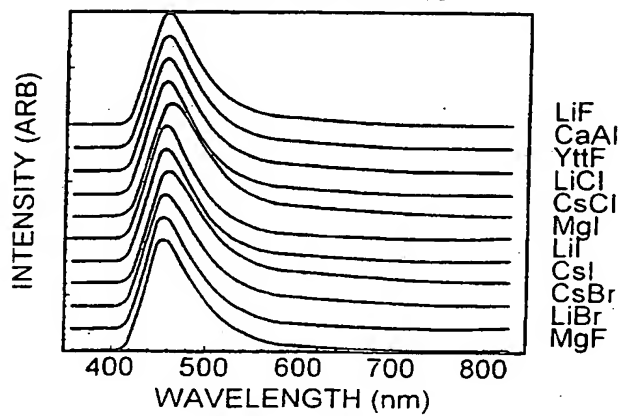


FIG. 5

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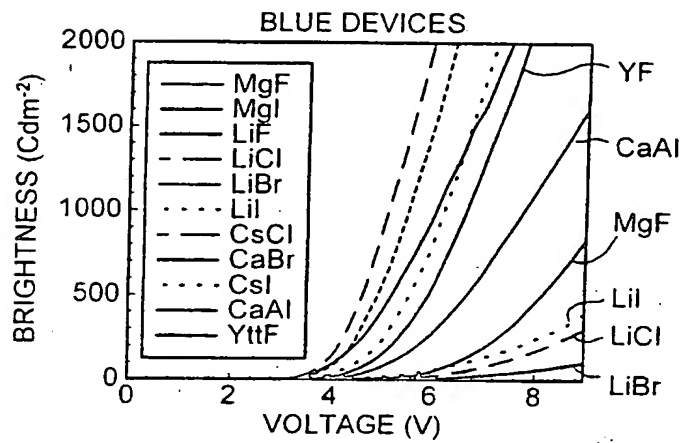
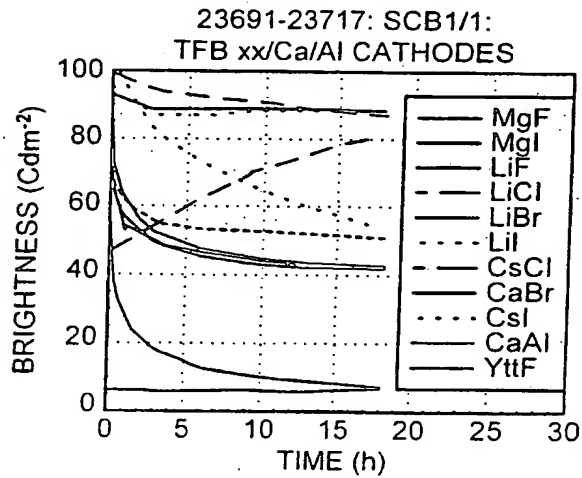
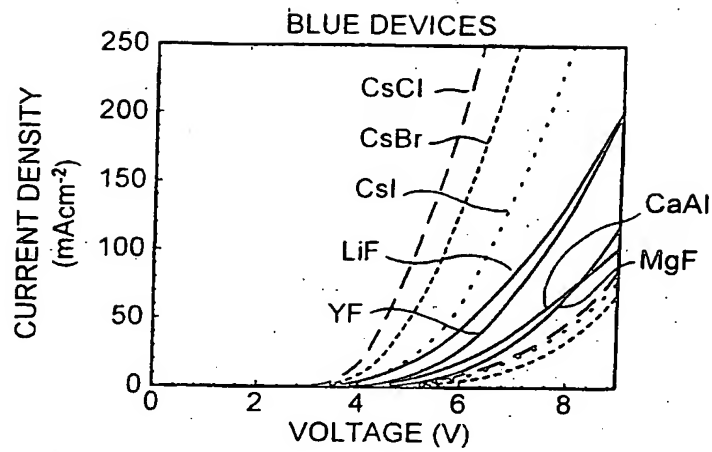
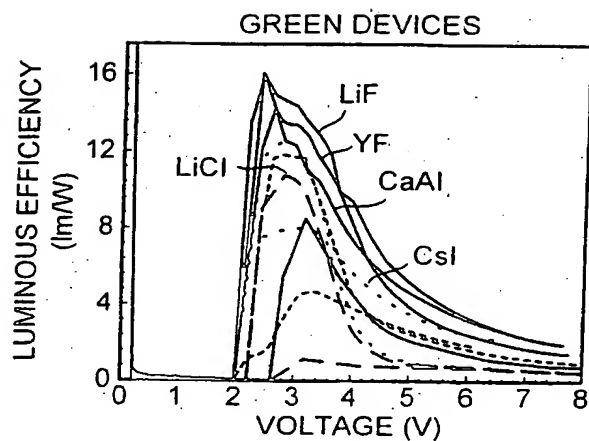


FIG. 5CONT'D

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23721-23748: EL SPECTRA:
xx/Ca/Al

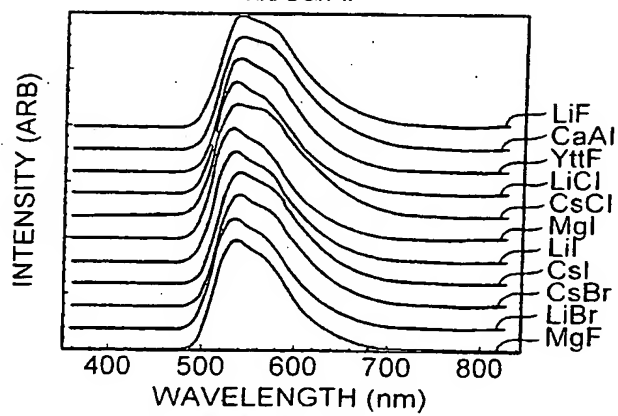
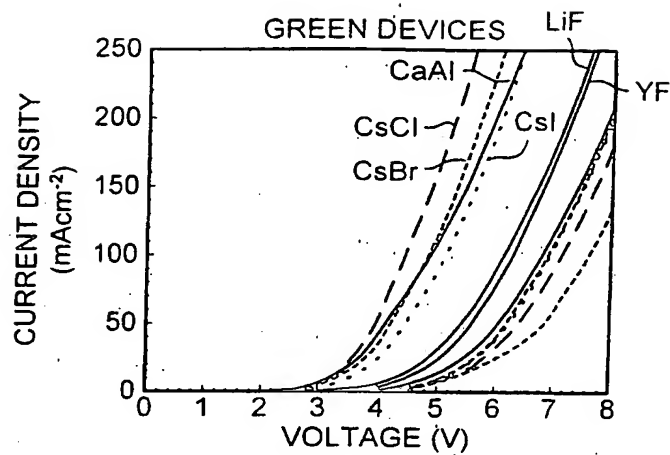


FIG. 6

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23691-23718: SCB1/1:
TFB xx/Ca/Al CATHODES

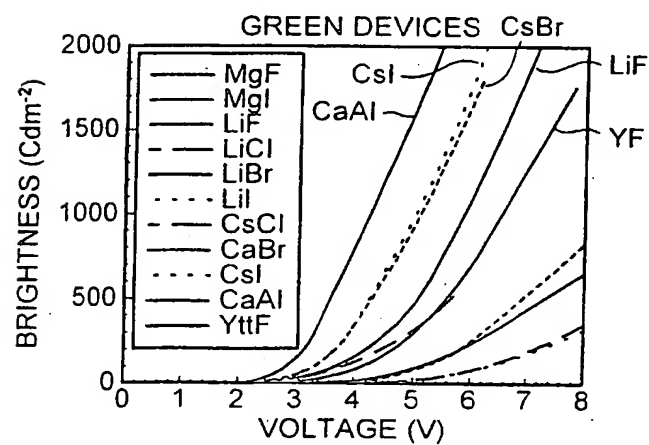
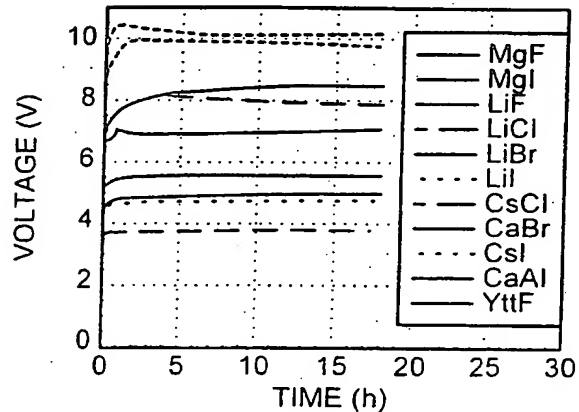


FIG. 6 CONT'D

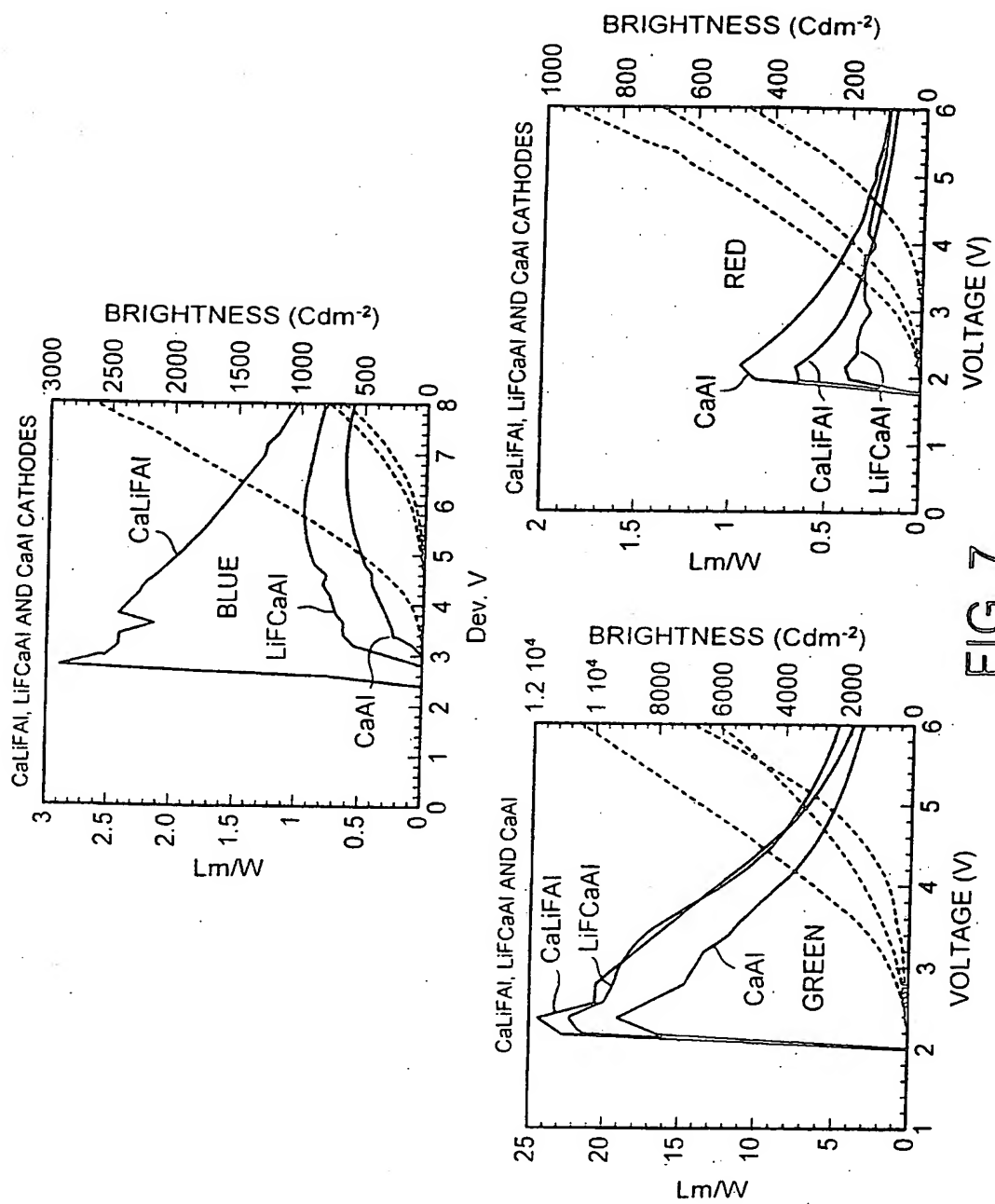
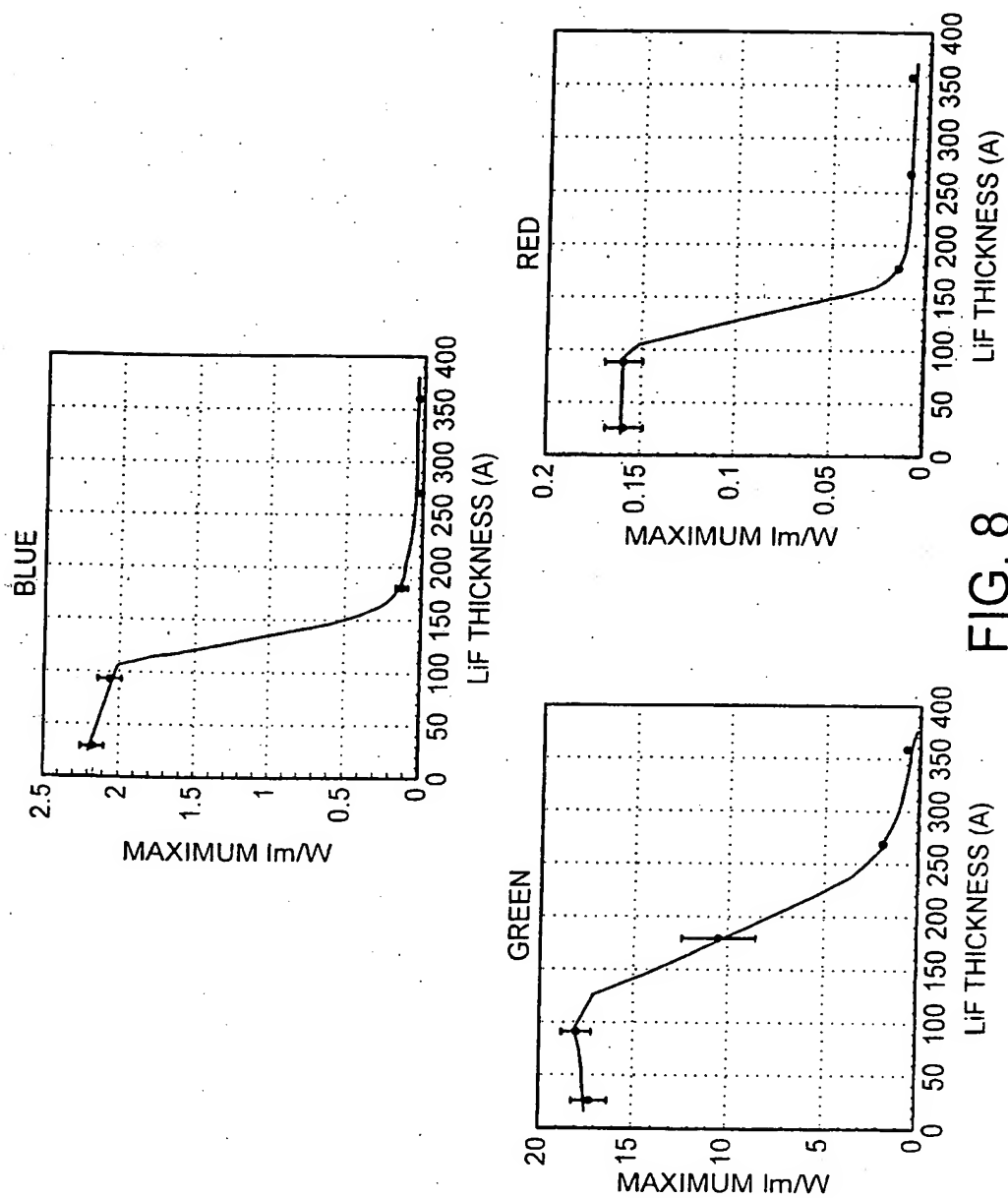


FIG. 7



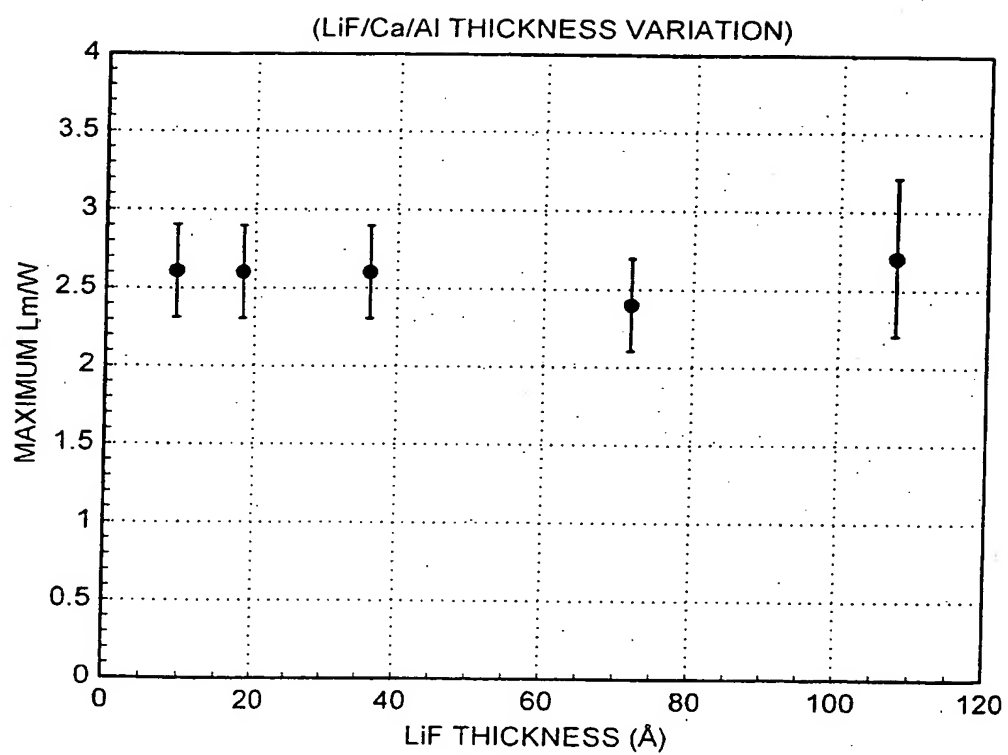


FIG. 9